

5/15

<b>DART AEROSPACE LTD</b>	<b>Work Order :</b>	<b>22658</b>
<b>Description:</b> Console Side RH (407 Hi-Slope)	<b>Part Number:</b>	<b>D2604-2</b>
<b>Note:</b> Issue with Part Number D2604-1		
<b>Drawing:</b> D2604 Rev. A1	<b>Qty:</b>	<b>9</b> <del>10</del>

04.11.17

Stack of 10 RF 02/05/10

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue W/O	HA	05.03.09	10
2	CNC CELL / METAL	Cut Blank per template DT 8247 <b>Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1)</b> Material: .040 - 2024-T3 Batch <u>M16302</u>	EP	05/04/07	10
3A	HAAS	Machine per folio D2604	EP	05/04/07	10
4	QC	Inspect Level 2	EP	05/04/07	10
5A	QC	Inspect Level 8	EP	05/04/07	10
6	METAL	Form per Dwg D2604	SB	05/04/11	9
7	QC	Inspect Level 5	HA	05/04/15	9
8	FINISHING	Acid etch & alodine as per QSI 005	ml	05-04-15	9
9	STORES	Identify and stock	ml	05-04-15	9
10	EXPEDITING	Close W/O Inspect level 21 Cost / part <u>16.94</u> <u>5 ac 05/04/19</u> (9)	HA	05.04.20	9

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision*	KB	
C	98.11.25	Added Inspection Levels, Jig numbers	DM	
D	02.06.05	Added alodine finish TSR 1290	NG	E.C. 2/6/6

RELEASED

02/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22658		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	6	1 scrap overbend	AB per spec	Destroy	SB 05/04/12	AB 05.04.13	AB per spec	AB 05.04.13

Part No: D2604-2 PAR #: \_\_\_\_\_ Fault Category: Quality Assurance / Control NCR: Yes No DQA: Yes Date: 05/04/20

NOTE: Date & initial all entries

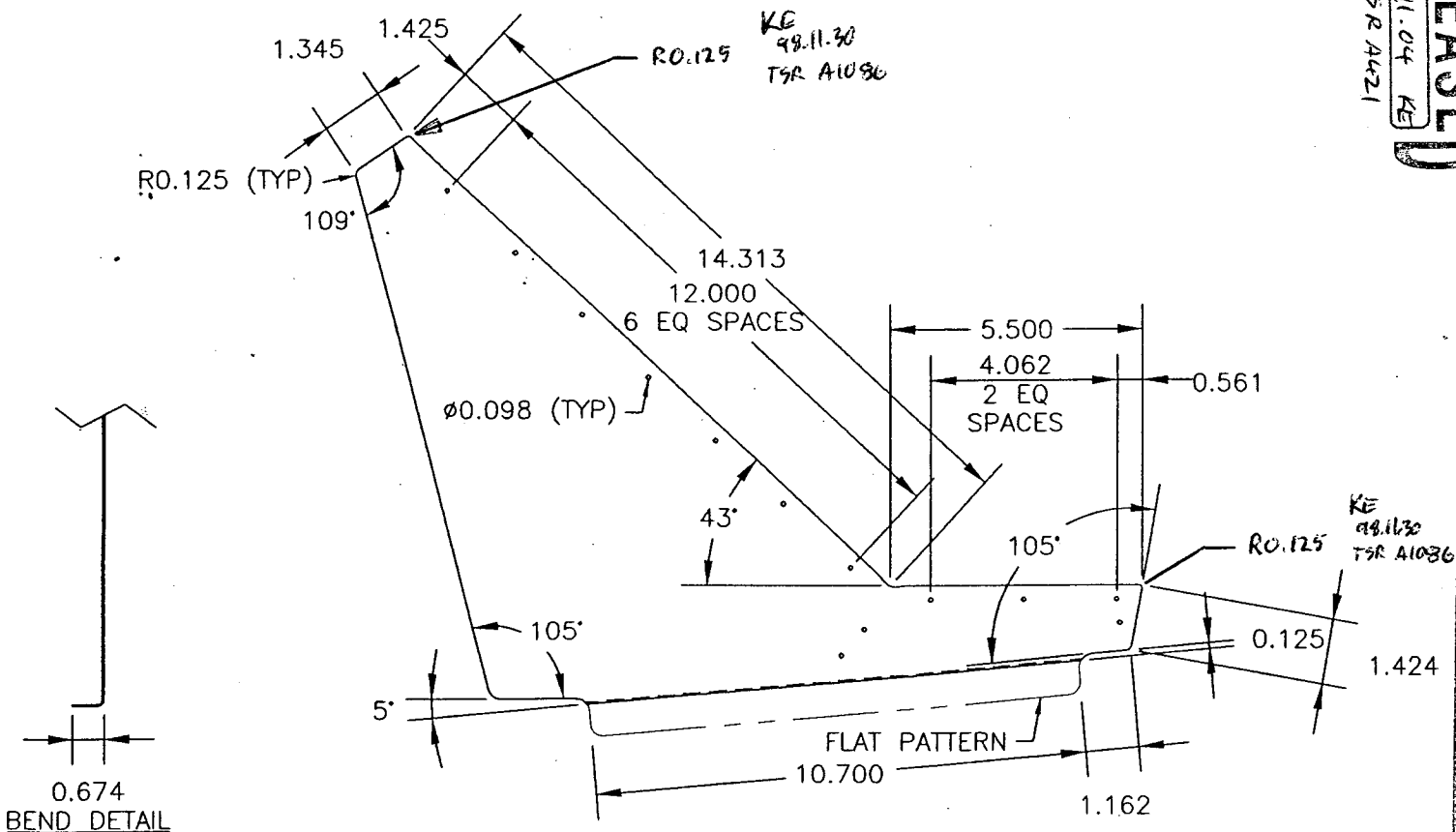
Product / fms. PSS' Small, Med.

QA: N/C Closed: Yes Date: 05.04.20



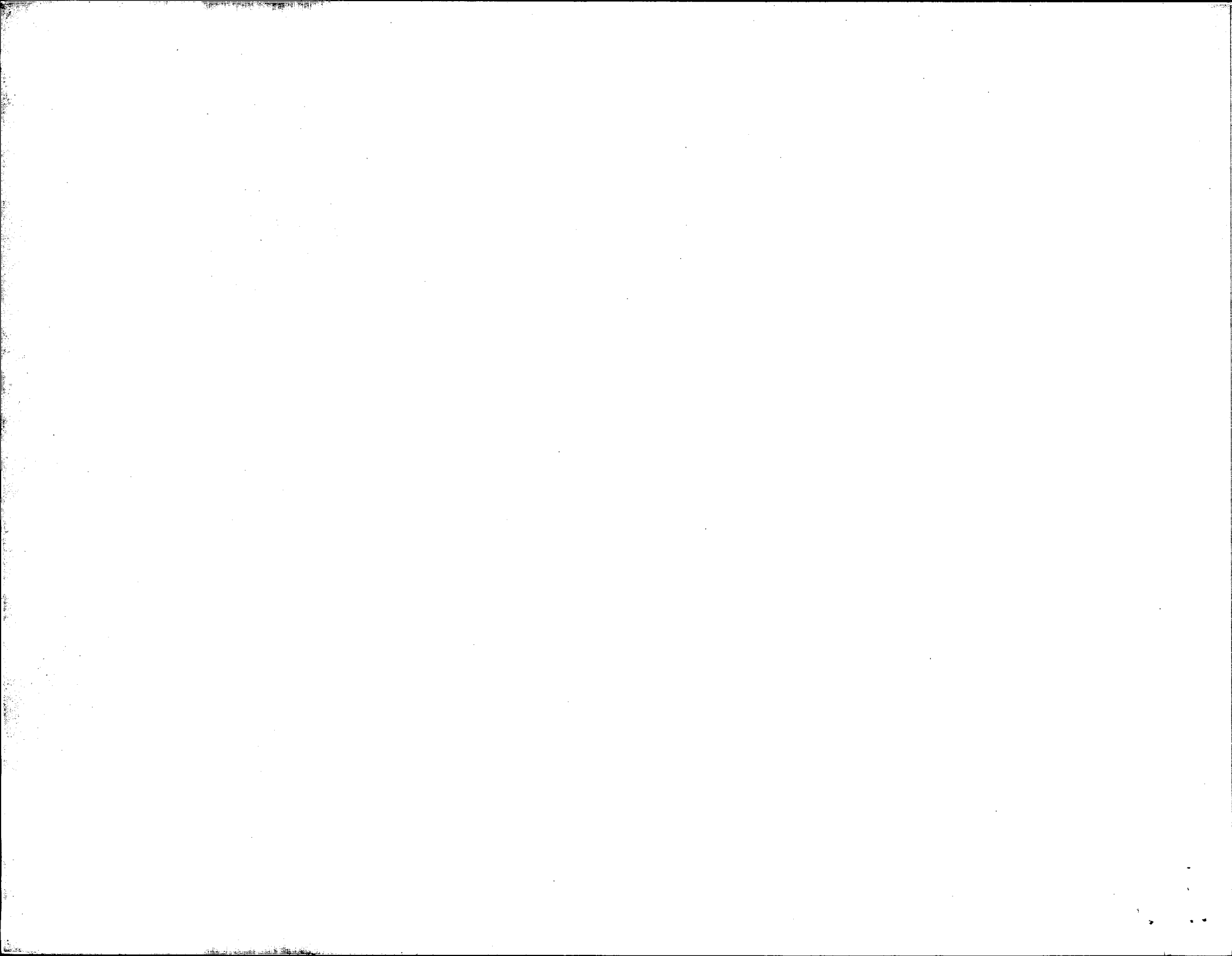
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED KE	APPROVED BLO	REV. A
DATE 97.10.24	DRAWING NO. D2604	SHEET 1 OF 1
	TITLE CONSOLE SIDE	SCALE 1:4
A	97.10.24	D2604 WAS D206-547-23/-24
AI	02.06.04	ADD FINISH

RELEASED  
97.11.04 KE  
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2604  
BEND RADIUS 0.093  
FINISH: CHEMICAL CONVERSION COAT PER DART Q51 005 4:1 **AI**  
D2604-1 SHOWN  
D2604-2 OPPOSITE

WORK ORDER  
NO. 22658  
COPY  
NOTICE



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 08, 2005  
03:17 pm

Work Order No	: 0022658	Department Code:	
Project Name	: D2604-2	Burden Flags	: NNNNNNNN
Project For	: WK515	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2604-2	Invoice Number	:
Description	: 407 Hi Console Side RH	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 10	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 03-08-05	Actual Margin	: 0.000%
Est Finish Date	: 04-08-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

